

Work Order ID 70963

Monday, June 20, 2011 11:46:08 AM



Page 1

| | | | | | | |
|----------------|-----------------------------|------------|------|-------|---------------|--|
| Item ID: | D4000-043 | Accept | | Setup | Start | |
| Revision ID: | | | | | Stop | |
| Item Name: | Drain Fitting Assembly, Fwd | | | | | |
| Start Date: | 6/20/2011 | Start Qty: | 2.00 | | Cust Item ID: | |
| Required Date: | 6/21/2011 | Req'd Qty: | 2.00 | | Customer: | |
| Reference: | | | | | | |

| | | | | | | | | | | | |
|------------|---------------|-----------|-------|-----------------|------------|--|-------|--|-----|-------|--|
| Approvals: | Process Plan: | <u>mf</u> | Date: | <u>11-06-20</u> | Tooling: | | Date: | | Run | Start | |
| | QC: | | Date: | | SPC (Y/N): | | Date: | | | Stop | |

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| Draw Nbr | Revision Nbr | | | | | | | | |
| D4000 | A | | | | | | | | |
| 100 | Weld per dwg A/R Aluminum rod Batch: <u>114703</u> | 0.00 | | | | | | | |
| | Large Fab | Memo | | | | | | | |
| Large Fab | | 0.00 | | | | | | | |
| 110 | QC9- Inspect visual per QSI004- Fusion Welds | 0.00 | | | | | | | |
| | QC | Memo | | | | | | | |
| Quality Control | | 0.00 | | | | | | | |
| 120 | QC5- Inspect part completeness to step on W/O | 0.00 | | | | | | | |
| | QC | Memo | | | | | | | |
| Quality Control | | 0.00 | | | | | | | |

11.06.20 2 0 BE u/06/21
8/16/21 (+2)

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

Work Order ID 70963

Monday, June 20, 2011 11:46:08 AM

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Item ID: D4000-043

Accept

Setup Start

Revision ID:

Stop

Item Name: Drain Fitting Assembly, Fwd

Start Date: 6/20/2011 Start Qty: 2.00

Cust Item ID:

Required Date: 6/21/2011 Req'd Qty: 2.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool # Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: WA

0.00



Packaging

Memo

0.00

11.06.21

2

Packaging

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/6/22

mf

11-06-22

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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NOTE: Date & initial all entries

Picklist Print

Monday, June 20, 2011 11:45:59 AM

Page 1

Work Order ID: 70963

Parent Item: D4000-043

Parent Item Name: Drain Fitting Assembly, Fwd

Start Date: 6/20/2011



Required Date: 6/21/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP rev A 10.01.20 new issue Prelim EC verified by:DD IPP rev B
10.05.13 ecn10-562 EC verified by:DD

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

| | | | | | | | | | | | | | |
|--|--|--------------|----|--|--|-----|------|--------|---|---|--|--|--|
| D4000-3 | | Manufactured | No | | | 100 | Each | 3.0000 | 1 | 2 | | | |
|  | | | | | | | | |  | | | | |
| Fuel Sump Drain Fitting | | | | | | | | | | | | | |



| Location | Loc Qty | Loc Code |
|----------|---------|----------|
|----------|---------|----------|

ST108

3

64978

3

| | | | | | | | | | | | | | |
|--|--|--------------|----|--|--|-----|------|--------|---|---|--|--|--|
| D4003-3 | | Manufactured | No | | | 100 | Each | 4.0000 | 1 | 2 | | | |
|  | | | | | | | | |  | | | | |
| Internal Drain Line, Fwd | | | | | | | | | | | | | |

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
|----------|---------|----------|

ST105

4

65443

4

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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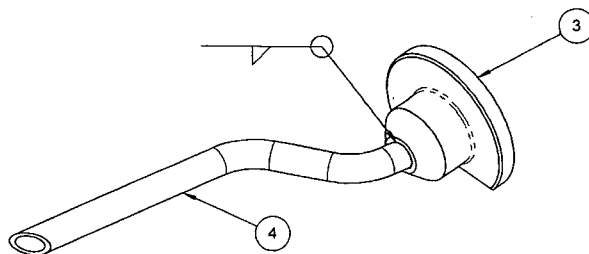
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

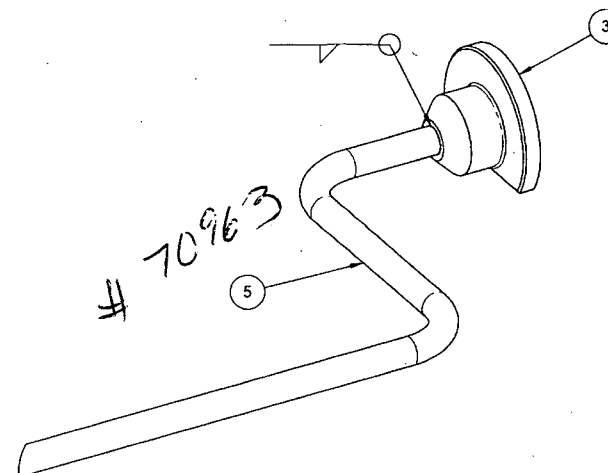
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NOTE: Date & initial all entries

| ITEM | QTY. -043 | QTY. -045 | P/N | DESCRIPTION | JOHN CAMERON AVIATION PART NUMBER |
|------|--------------|--------------|-----------|-----------------------------|--------------------------------------|
| 1 | X | | D4000-041 | DRAIN FITTING ASSEMBLY, AFT | JCA-M47-1-06 |
| 2 | | X | D4000-043 | DRAIN FITTING ASSEMBLY, FWD | JCA-M47-1-15 |
| 3 | 1 | 1 | D4000-3 | FUEL SUMP DRAIN FITTING | |
| 4 | 1 | | D4003-1 | INTERNAL DRAIN LINE, AFT | |
| 5 | | 1 | D4003-3 | INTERNAL DRAIN LINE, FWD | |



D4000-041 DRAIN FITTING ASSEMBLY, AFT



D4000-043 DRAIN FITTING ASSEMBLY, FWD

RELEASED
2010-05-05

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4000-043/-045" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: D4000-043 - 0.04 lbs
D4000-045 - 0.05 lbs

| | | | |
|------------|-------------|----|----------|
| A | NEW ISSUE | | 10.02.10 |
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | | | |
| DRAWN | | | |
| CHECKED | | | |
| MFG. APPR. | | | |
| APPROVED | | | |
| DE APPR. | | | |
| DATE | 10.02.10 | | |

| | |
|--|--------------|
| DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWING NO. D4000 | REV. A |
| TITLE FITTING | SCALE NTS |
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